

INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

Temporarily install the pump assembly set bolt and nut.

2. INSTALL DRIVE BELT

- (a) Adjust drive belt tension and tighten the adjusting bolt (See page [SR-3](#)).
- (b) Torque the PS vane pump assembly set bolt and nut.

Torque:

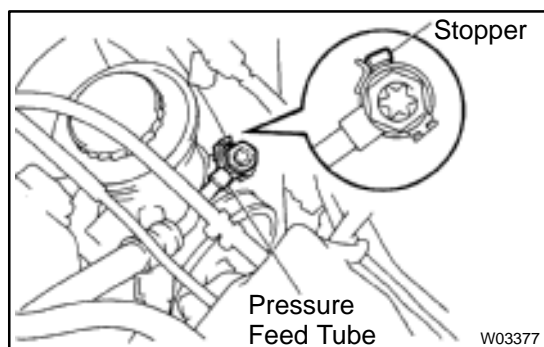
Bolt: 43 N·m (440 kgf·cm, 32 ft·lbf)

Nut: 39 N·m (400 kgf·cm, 29 ft·lbf)

3. w/ Cruise Control:

TORQUE 2 CRUISE CONTROL ACTUATOR ASSEMBLY SET BOLTS

Torque: 6 N·m (60 kgf·cm, 52 in.-lbf)



4. CONNECT PRESSURE FEED TUBE

Torque the union bolt over a new gasket.

Torque: 54 N·m (550 kgf·cm, 40 ft·lbf)

HINT:

Make sure the tube touches the stopper of the pressure feed No.2 tube as shown in the illustration, then torque the union bolt.

5. CONNECT RETURN HOSE

Install the clip.

6. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))